PaintREADY™ Spray Gun

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Questions?

Call Wagner Technical Service at:
1-800-328-8251

Register your product online at:
www.wagnerspraytech.com

0416 • Form No. 0529827E
Important Safety Information

Read all safety information before operating the equipment. Save these instructions.

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

To reduce the risks of fire or explosion, electrical shock and the injury to persons, read and understand all instructions included in this manual. Be familiar with the controls and proper usage of the equipment.

Grounding Instructions

This product must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This product is equipped with a cord having a grounding wire with an appropriate grounding plug. The plug must be plugged into an outlet that is properly installed and grounded in accordance with all local codes and ordinances.

WARNING - Improper installation of the grounding plug can result in a risk of electric shock.

If repair or replacement of the cord or plug is necessary, do not connect the green grounding wire to either flat blade terminal. The wire with insulation having a green outer surface with or without yellow stripes is the grounding wire and must be connected to the grounding pin.

Check with a qualified electrician or serviceman if the grounding instructions are not completely understood, or if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided. If the plug will not fit the outlet, have the proper outlet installed by a qualified electrician.

This product is for use on a nominal 120 volt circuit and has a grounding plug that looks like the plug illustrated below. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.

WARNING - To reduce the risk of fire or explosion:

1. Do not spray flammable or combustible materials near an open flame, pilot lights or sources of ignition such as hot objects, cigarettes, motors, electrical equipment and electrical appliances. Avoid creating sparks from connecting and disconnecting power cords.
2. For use with only water-based or mineral spirit-type materials with a minimum flash point of 38°C (100°F) — Do not spray or clean with liquids having a flash point of less than 38°C (100°F). Flash point is the temperature at which a fluid can produce enough vapor to ignite.
3. Verify that all containers and collection systems are grounded to prevent static discharge.
4. Connect to a grounded outlet and use grounded extension cords (electric models only). Do not use a 3 to 2 adapter.
5. Keep spray area well ventilated. Keep a good supply of fresh air moving through the area to keep the air within the spray area free from accumulation of flammable vapors. Keep pump assembly in well ventilated area. Do not spray pump assembly.
6. Do not smoke in the spray area.
7. Do not operate light switches, engines, or similar spark producing products in the spray area.
8. Keep area clean and free of paint or solvent containers, rags, and other flammable materials.
9. Know the contents of the paint and solvents being sprayed. Read all Material Safety Data Sheets (MSDS) and container labels provided with the paints and solvents. Follow the paint and solvent manufacture’s safety instructions.
10. Fire extinguisher equipment shall be present and working.
**Important Safety Information**

**WARNING - To reduce the risk of injury:**

1. Always wear appropriate gloves, eye protection, clothing and a respirator or mask when painting. Hazardous vapors – Paints, solvents, insecticides, and other materials can be harmful if inhaled or come in contact with body. Vapors can cause severe nausea, fainting or poisoning.
2. Do not operate or spray near children. Keep children away from equipment at all times.
3. Do not overreach or stand on an unstable support. Keep effective footing and balance at all times.
4. Stay alert and watch what you are doing.
5. Do not operate the unit when fatigued or under the influence of drugs or alcohol.
6. Never aim spray gun at any part of the body.
7. Follow all appropriate local, state, and national codes governing ventilation, fire prevention, and operation.
8. The United States Government Safety Standards have been adopted under the Occupational Safety and Health Act (OSHA). These standards, particularly part 1910 of the General Standards and part 1926 of the Construction Standards should be consulted.
9. Use only manufacturer authorized parts. User assumes all risks and liabilities when using parts that do not meet the minimum specifications and safety devices of the turbine manufacturer.
10. Power cord must be connected to a grounded circuit.
11. All swivels, guns and accessories must be rated at or above 10 PSI.
12. Do not spray outdoors on windy days.

**WARNING - To reduce the risk of electric shock:**

1. Always remove turbine before cleaning.
2. Power cord must be connected to a grounded circuit.
3. Never submerge electrical parts.
4. Never expose the equipment to rain. Store indoors.
5. Keep electrical cord plug and spray gun trigger free from paint and other liquids. Never hold the cord at plug connections to support the cord. Failure to observe may result in an electrical shock.

**Important Electrical Information**

Use only a 3-wire extension cord that has a 3-blade grounding plug and a 3-slot receptacle that will accept the plug on the product. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. A 14 gauge or 12 gauge cord is recommended. If an extension cord is to be used outdoors, it must be marked with the suffix W-A after the cord type designation. For example, a designation of SJTW-A would indicate that the cord would be appropriate for outdoor use.

**IMPORTANT:** Household use only. Intended for indoor/outdoor use ONLY with materials having flashpoint above 100°F (38°C).
**Controls and Functions**

**Material Flow Control:**
The material flow control determines the amount of spray material that is sprayed from the spray gun.

**Spray Width Lever:**
The spray width lever determines the width of the spray pattern. (White gun only).

**Adjustment Ring:**
The spray pattern shape is adjusted by turning the adjustment ring to either the vertical or horizontal positions.

**Spray Gun**
- Turbine
- Filter housing (both sides)
- Material flow control
- 2-stage Trigger

**Suction Tube Assembly**
- Spray width lever
- Adjustment ring

**1.5 Quart Cup**

See “Assembly” instructions, next page
Material Preparation

**Note:** Material to be sprayed may need to be strained to remove any impurities in the paint which may enter and clog the system. Impurities in the paint will give poor performance and a poor finish.

**Thinning the material:**
Before spraying, the material being used may need to be thinned with the proper solvent as specified by the material manufacturer. Never exceed the thinning advice given by the coating manufacturer.

**Note:** Only thin the material if absolutely necessary to improve spray performance. Optimal spray performance should be achieved simply by adjusting the various controls on the unit.

Do not thin with materials that have a flashpoint below 100°F (38°C). The material flashpoint should be shown on the material container.

**To Prepare the Material:**
1. Stir the spraying material thoroughly.
2. Unscrew the cup from the spray gun.
3. After the material has been properly thinned and strained, fill the container to the top of the neck.
Assembly

Before you begin:

NEVER point the spray gun at any part of the body.

To Assemble:

IMPORTANT: Make sure the power cord is unplugged.

1. Insert the suction tube into the intake opening.
2. Align the suction tube -
   a. If you are going to be spraying in a downward direction, the angled end of the suction tube should be pointing toward the front of the gun.
   b. If you are going to be spraying in an upward direction, the angled end of the suction tube should be pointing toward the rear of the gun.

Note: Make sure the suction tube is inserted as far as it will go to ensure a tight fit.

IMPORTANT: Never tip the sprayer at more than a 45° angle. Material could get into the turbine and damage the sprayer.

3. Carefully screw the cup back onto the spray gun assembly. Tighten firmly.
4. Align the arrow on the spray gun with the “unlock” symbol on the turbine.
5. Insert and twist the spray gun into the turbine toward the “lock” symbol on the turbine.
   The tab below the trigger will lock the two pieces into place.
Spray performance will depend upon a number of factors: material thickness, spray pattern selected, and material volume. With any type of air-assisted spraying, desired spray results will be achieved through some trial and error while adjusting some or all of these variables.

Review these pages to learn about the spray controls and how they can be used to achieve the desired spray results.

**Material Flow Adjustment**
The material flow adjustment controls the amount of spray material that is sprayed from the spray gun.

- For thicker materials, it is recommended that you start with the highest material flow setting and then gradually decrease the flow to suit your particular spraying needs.
- For thinner materials, it is recommended that you start with a low material flow setting, and then gradually increase the flow to suit your particular spraying needs.
- The higher the flow setting, the quicker you will have to work in order to avoid drips and sags in your spray pattern.

Set the material flow by turning the knob on the trigger of the spray gun.

**Tip:** Spraying with the knob set too high will result in a spray pattern that runs and sags (too much material).

**Tip:** Spraying with the knob set too low will result in a spray pattern that does not cover (not enough material).

**Adjust Spray Shape**
The spray pattern shape is adjusted by turning the adjustment ring to either the vertical or horizontal positions. The positions of the air cap and the corresponding spray pattern shapes are illustrated below.

Test each pattern and use whichever pattern is suitable for your application.

![Adjustment ring](image)

**Horizontal pattern**
- Use ‘up and down’ spraying motion

**Vertical pattern**
- Use ‘side to side’ spraying motion

**Adjust Spray Width**
The spray width lever determines the width of the spray pattern.

![Spray width lever](image)

**Wide pattern**
- For coating large surfaces
  - Use higher air power
  - Use higher material flow

**Narrow (round) pattern**
- For coating smaller areas, corners and edges
  - Use lower air power
  - Use lower material flow
Proper Spraying Technique

The room you are spraying must be properly masked in order to prevent overspray from covering woodwork, floors or furnishings. Make sure you have properly masked the room per the instructions on the enclosed “Taping Guide”.

If spraying with an air-assisted spray system is new or unfamiliar to you, it is advisable to practice on a piece of scrap wood or cardboard before beginning on your intended workpiece and/or test with water.

Surface Preparation
All objects to be sprayed should be thoroughly cleaned before spraying material on them. Areas not to be sprayed may, in certain cases, need to be masked or covered.

Spray Area Preparation
The spray area must be clean and free of dust in order to avoid blowing dust onto your freshly sprayed surface.

How to Spray Properly

It is important to keep your arm moving whenever the gun is being triggered. If you pause or linger in one spot too long, too much material will be sprayed to the surface.

Partially pulling the trigger will start the turbine, but no material will spray until the trigger is pulled fully. It is recommended that the trigger first be pulled partially in order to start the turbine before a spray pass is made.

- Position the spray gun perpendicular to and six (6) or more inches from the spray surface, depending upon the spray pattern size desired. With reduced material flow and air power, you can get closer to the spraying surface.
- Spray parallel to the surface with smooth passes at a consistent speed as illustrated below. Doing this will help avoid irregularities in the finish (i.e. runs and sags).

- Always apply a thin coat of material on the first pass and allow to dry before applying a second, slightly heavier coat.
- When spraying larger surfaces, overlap each spray pass by at least 50% This will ensure full coverage.
- When spraying, always trigger the spray gun after spray pass has begun and release trigger before stopping the pass. Always keep the gun pointed squarely at the spray surface and overlap passes slightly to obtain the most consistent and professional finish possible.

**STOP**

**STOP**

**STOP**

**STOP**

**Note:** When you quit spraying for any length of time, unplug the spray gun. When you restart, wipe the nozzle with a damp cloth to remove any dried paint.
Proper Spraying Technique

Pattern Examples
Use the images and guidelines below in order to assist you in achieving the desired spray pattern for your project. These are meant to be general starting points - you may have to slightly modify certain controls on the system in order to get the exact performance you need.

Large Surface Projects
Generally, high material flow is needed for spraying large surface areas, such as walls and decks.

• The air cap position will determine the movement direction of the spray gun.

Small Surface Projects
Generally, low material flow is needed for spraying smaller surface areas, such as corners, lattice, or spindles.

• If you feel the material is going on too thin, increase the material flow.
• If you feel the material is going on too thick, decrease the material flow even further or move the spray gun further away from the surface.

Note: If after following the guidelines on these two pages you are still not getting the spray performance you need, refer to the ‘Troubleshooting’ section on page 14.

Besides adjusting the controls, other factors that should be considered when spraying:
• Distance from the spray object - if you are too far from the spraying surface, the material will go on too thin, and vice versa.
• Material thickness - if the spray pattern runs and/or is too splotchy, the material may need to be thinned.

Note: Only thin the material if absolutely necessary to improve spray performance. Optimal spray performance should be achieved simply by adjusting the various controls on the unit.

• Spray gun movement - moving the gun too quickly will cause the spray pattern to be too thin and excess overspray. Moving the gun too slowly will cause the spray pattern to be too coarse or thick.
Flush the unit

Before you begin:
When cleaning, use the appropriate cleaning solution (warm, soapy water for latex materials; mineral spirits for oil-based materials)

IMPORTANT: Never clean air cap or air holes in the nozzle with sharp metal objects. Do not use solvents or lubricants containing silicone.

Special cleanup instructions for use with flammable solvents (must have a flashpoint above 100ºF (38ºC):
• Always flush spray gun outside.
• Area must be free of flammable vapors.
• Cleaning area must be well-ventilated.
• Do not submerge turbine!

To Flush the Unit:
1. Unplug the power cord. Loosen the material container by 1/2 turn, but do not remove it. This will relieve any pressure left over in the system.
   Pull the trigger so that the material inside the spray nozzle drains back into the container.
2. Unscrew the container and remove. Empty any remaining material back into the material container.
3. Pour a small amount of the appropriate cleaning solution into the cup (Water=1/2 full. Mineral spirits=1/4 full).
4. Attach the cup to the nozzle and plug in the sprayer.
5. Spray the cleaning solution into a safe area.
   While spraying, gently shake the spray gun. This slight agitation will help break up smaller particles of spray material.
6. Unplug the power cord. Loosen the material container by 1/2 turn, but do not remove it. This will relieve any pressure left over in the system.
   Pull the trigger so that the material inside the spray nozzle drains back into the container.

IMPORTANT: If you cleaned the sprayer using mineral spirits, repeat steps 1-6 using warm, soapy water.

Move on to “Cleanup - Cleaning the Nozzle”, next page.
Cleanup (continued)

Cleaning the Gun

To Clean the Nozzle:

1. Make sure power cord is unplugged. Push the tab below the trigger, twist and separate the spray gun from the turbine.
2. Wipe the exterior of the cup and gun until clean.
3. Remove the adjustment ring (a) carefully from the connecting nut (b). Loosen the connecting nut.
4. Remove the parts as shown. Clean all parts with a cleaning brush and the appropriate cleaning solution.
5. Clean the air vent (c) on the suction tube with a soft bristled cleaning brush.
6. Clean the rear of the nozzle (d) with the appropriate cleaning solution. Use a thin layer of petroleum jelly to lubricate the O-ring (e).

To reassemble, see the instructions on the next page.
To Reassemble:

1. Insert the nozzle (1). Make sure to align the groove (a) and notch (b) and align the nozzle opening with the needle.

Note: Make sure the red nozzle seal is in place. Replace if it falls out and is undamaged. Make sure the cup side of the seal (the side with the groove) is facing out (c).

2. Put the air screen (d) in the air cap (e). Put both (2) on the nozzle (1) and secure with the connecting nut (3).

Note: This step is easier if the spray gun is facing up.

3. Snap the adjustment ring (4) into the connecting nut (3), enabling the adjustment lever (f) on the peg (g) to be positioned in the air cap.

Note: Make sure that the two recesses on the adjustment ring are engaged in the air cap tabs.

4. Reassemble the spray gun.

Note: Make sure the air valve tube is free of paint. If not, clean the air valve tube by following the instructions on the next page. If clean, make sure it is attached securely at both ends (see inset).
Maintenance

Cleaning the Filters:

IMPORTANT: Before every use, you should inspect the air filters in the turbine to see if they are excessively dirty. If they are dirty, follow these steps to replace it.

IMPORTANT: Never operate your unit without the air filters. Dirt could be sucked in and interfere with the function of the unit.

1. Unplug the spray gun. Push the snap levers (a) on the two turbine covers and remove them. Remove the dirty filters and replace with new ones. The smooth side of the air filter must be placed toward the turbine. Secure the covers back onto the turbine.

Cleaning the Air Valve Tube:

Note: If paint has entered the air tube, proceed as follows.

1. Pull the air tube (a) at the top from the nozzle. Screw off the valve cover (b). Remove the valve seal (c). Clean all the parts carefully.

IMPORTANT: The air tube and valve seal (c) are only solvent-resistant to a limited extent. Do not immerse in solvent, only wipe.

2. Place the valve seal (c) in the valve cover (b) with the pin facing into the tube.

Note: Installing the valve seal into the valve cover will be much easier if the valve cover is inverted.

3. Turn the nozzle upside down and screw on the valve cover (with valve seal inside) from underneath.

Note: Turning the nozzle upside down will prevent the valve seal from falling out of the valve cover during reinstallation.

4. Place the air tube on the valve cover and on the nipple at the nozzle.
### Troubleshooting

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>SOLUTION</th>
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</thead>
</table>
| **Problem A: Little or no material flow** | 1. Nozzle clogged.  
2. Suction tube clogged.  
3. Material flow setting too low.  
4. Suction tube loose.  
5. Air vent on suction tube blocked.  
6. No pressure build up in container.  
7. Air valve tube disconnected.  
8. Air filter clogged.  
2. Clean.  
3. Increase material flow setting.  
4. Remove and replace as tightly as possible.  
5. Clean (see page 11)  
6. Tighten container.  
7. Reconnect both ends of the air tube.  
8. Change  
9. Thin*. |
| **Problem B: Material leaking** | 1. Nozzle loose.  
2. Nozzle worn.  
3. Nozzle seal missing or worn.  
4. Material build-up on air cap and nozzle | 1. Tighten.  
2. Replace.  
3. Replace the nozzle.  
| **Problem C: Spray pattern too thick, runs and sags** | 1. Material flow setting too high.  
2. Applying too much material.  
4. Air filters clogged.  
5. Too little pressure build-up in container.  
6. Spray material too thick. | 1. Decrease material flow setting.  
2. Adjust material flow or increase movement of spray gun.  
3. Clean.  
5. Tighten container.  
6. Thin*. |
| **Problem D: Spray jet pulsates** | 1. Material in container running out.  
2. Air filter clogged.  
2. Change.  
3. Reconnect both ends of the air tube. |
| **Problem E: Too much overspray** | 1. Gun too far from spray object.  
2. Air power setting too high. | 1. Reduce distance (6”-8” is ideal).  
2. Decrease air power setting. |
| **Problem F: Pattern is very light and splotchy** | 1. Moving the spray gun too fast.  
2. Material flow setting too low. | 1. Adjust material flow or decrease movement of spray gun.  
2. Increase material flow setting. |

*Note: Only thin the material as a last resort to improve spray performance. Optimal spray performance should be achieved simply by adjusting the various controls on the unit.*

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⚠️ **This unit contains no servicable electrical parts. Do not attempt to service yourself. Store indoors with the cord wrapped around the turbine handle.**

📞 **Have you tried the recommendations above and are still having problems? In the United States, to speak to a customer service representative, call our Technical Service at 1-800-328-8251. See www.wagnerspraytech.com in the “Contact Us” section for Technical Service hours.**

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## Parts List • Liste de pièces • Lista de piezas

### Turbine • Turbine • Turbina

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<td>Turbine (inclus de pièce 2)</td>
<td>Turbina (incluye le artículo 2)</td>
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Replacement parts available by calling customer service
On peut obtenir des pièces de rechange en appelant le Service à la clientèle.
Los repuestos están disponibles llamando al servicio a clientes.

1-800-328-8251
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<td>Spray gun assembly (includes items 1-10)</td>
<td>Ensemble de pistolet (inclut des pièces 1 à 10)</td>
<td>Ensamblaje de pistola (incluye los articulos 1-10)</td>
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<td>Joint d'étanchéité de buse</td>
<td>Sello de boquilla</td>
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<td>Filtro de aire</td>
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<td>Tubo de succión</td>
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* 0529272 Air cap kit (includes items 3-5) Trousse de chapeau d’air (inclut des pièces 3 à 5) Juego de tapa de aire (incluye los articulos 3-5) 1
Garantie limitée

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**Vous avez de questions?**

Appelez les services techniques de Wagner :

1-800-328-8251

Consultez le site www.wagnerspraytech.com afin de connaître les heures des services techniques dans la section « Contact Us » (Communiquez avec nous).

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Enregistrez votre appareil aujourd’hui à l’adresse :

www.wagnerspraytech.com/registration

Nous apprécions votre opinion. Pour remplir votre évaluation, veuillez visiter le site Web :

www.wagnerspraytech.com/reviews
Garantía limitada

Equipo de atomización de pintura HVLP

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¿Preguntas? Registro del producto

Llame al servicio técnico de Wagner al: 1-800-328-8251

Consulte la sección “Contact Us” (Comuníquese con nosotros) en www.wagnerspraytech.com para conocer los horarios del Servicio Técnico.

Registre su producto hoy en: www.wagnerspraytech.com/registration

Valoramos su opinión. Para completar la evaluación, visite: www.wagnerspraytech.com/reviews
Limited Warranty

HVLP paint spray equipment

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THIS PRODUCT IS DESIGNED FOR HOME USAGE ONLY. IF USED FOR COMMERCIAL OR RENTAL PURPOSES, THIS WARRANTY APPLIES ONLY FOR 30 DAYS FROM DATE OF PURCHASE.

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Questions?

Call Wagner Technical Service at:
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